The Austin aluminium sectional door has an elegant and timeless design ideal for contemporary style homes and commercial applications such as showrooms, workshops or small car parks. The Austin can be clad using a variety of cladding materials to truly enhance and complement the visual appearance of the façade.

**FEATURES**
- Easy to operate
- Optional vision/ventilation panels
- Appealing designs
- Cladding options

**DOOR DIMENSIONS**

**Glass Cladding**
- Maximum Height: 2600mm*
- Maximum Width: 4900mm*
*Total door size must not exceed 10.5m².

**Other Cladding Types**
- Maximum Height: 3500mm**
- Maximum Width: 7400mm**
**Total door weight must not exceed 280kg for residential use. Special requirements may be possible for commercial or industrial applications up to 350kg (consult Technical Sales for details).

**NOTE:** The above dimensions are a guide only and restrictions may apply; door size is largely dependent on cladding type, weight and application.

**RECOMMENDED SPECIFICATIONS**

The Austin Sectional Door with aluminium extruded frame and selected cladding as manufactured by Airport Doors. The sectional door operates by means of horizontal hinged panels that travel vertically to the top of the door-opening and then horizontally under the ceiling.

**NOTE:** When specifying a sectional overhead door, it is important to also specify the door’s intended or expected usage (i.e. number of operations per day or number of vehicles in car park). Sectional Doors are suitable for applications with a usage up to 50 operations per day. In applications requiring higher usage, counterweight doors or sliding doors are highly recommended. When specifying, please also nominate the tracking installation system required e.g. Standard Headroom, High Lift etc.
**Austin**

**Aluminium Sectional Doors**

**SECTIONAL DOORS**

The Austin sectional door encompasses a strong and sleek aluminium “box-type” frame machined to match the profiles of the mating members and bolted together using full length bolts to provide a weather tight interlocking joint. The panels are manufactured up to 600mm in height and consist of vertical dividers where required by design, or as per manufacturer’s specifications. The Austin’s smart design allows for a diverse range of cladding materials in a variety of thicknesses (restrictions may apply due to size or weight limitations).

**CLADDING MATERIALS**

Various cladding options including glass, acrylic, aluminium sheet, perforated aluminium, plywood etc can be provided up to 7mm thick. Cladding restrictions may apply depending on door size, weight or application. Consult Technical Sales for further details. The Austin has the added advantage of possible on-site cladding replacement, should it be required.

**BRACING**

Bracing is designed to suit door width and weight as per manufacturer’s specifications. The door is braced as required using RHS and/or an ‘open-web’ truss to the bottom panel.

**FINISH**

The aluminium extruded frame is available in natural anodised, colour anodised or a wide range of powder coat colours.

**BOTTOM RAIL**

The bottom rail reinforces the bottom panel and is manufactured from a durable extruded aluminium section fitted with a PVC bottom weather seal. The weather seal minimises the gap in slightly uneven ground surfaces and reduces interior exposure of rain and leaves. The standard bottom rail has a 5mm face.

**ADDITIONAL DOOR SEALS (OPTIONAL)**

Additional door seals can be provided to seal the working clearance gap around the door. Seals for fire risk areas are designed to prevent embers from entering the garage and are manufactured from a flame retardant material. Door seals also help to reduce dust and dirt from entering the garage.

**TRACKS**

Standard vertical and horizontal tracks are manufactured from specially roll-formed heavy-duty galvanised steel of 50mm (“) profile. Standard tracks are designed to accommodate nylon track rollers. NOTE: 75mm (3”) tracks with steel track rollers are used for large or heavy doors, or where required for frequent usage. Horizontal tracks are reinforced with 40mm by 40mm steel angle and are supported 200mm-300mm from each end. Where tracks exceed 3000mm, additional centre supports will also be provided.

**SPRINGS**

Torsion springs are typically made from 5.6mm to 9mm thick oil tempered spring wire and are designed to suit the door size and weight and tensioned to correctly balance the door. The springs (as standard) are mounted along a steel cross shaft directly above the door behind the lintel. NOTE: For low headroom track applications, the cross shaft & springs may be required to be mounted at the end of the horizontal tracks.

**HARDWARE**

Cable drums are attached to each end of the steel cross shaft. Galvanised steel wire cables run from the cable drums to the bottom steel anchor brackets at the bottom ends of the door. As the cable drums turn, by means of the torsion springs and cross shaft, the cables wind on or off the grooves of the cable drums to lift the door up or down.

Sectional door support brackets are manufactured from galvanised steel. Horizontal track support brackets are attached to adjacent walls (where wall distance is 600mm or less) or supported from the ceiling.

Sectional door hinges are manufactured from galvanised steel for strength and durability. Doors that exceed 5500mm in width are fitted with double hinge roller brackets and rollers with extended shafts.

Standard track rollers consist of steel ball bearings complete with a nylon outer casing for quieter operation. For large, heavy, or frequent operation doors (e.g. 20+ operations per day), steel track rollers with steel ball bearings are used for added strength.

**FIXING REQUIREMENTS**

The building construction (typically solid brick, concrete or steel) must be structurally sound and have adequate strength to support the Sectional Door and its fixing requirements. Overhead fixing points for the horizontal tracks and central motor rack are also required. Consult Technical Sales for location and further details.

**LOCKING**

Manually operated doors can be either fitted with spring loaded shoot bolts on the inside (padlocks not included), or a “T” handle lock incorporating a two point locking system. NOTE: Motorised locks are recommended for electric operations and fire risk applications.
sectional doors are self-locking and are not fitted with a manual lock as standard.

OPERATION
Sectional Doors operate from behind the opening and are typically made up of four or more horizontal hinged panels. The panels are fitted with track rollers on each side to enable the door to travel smoothly within specially designed sectional door tracks. In the open position the door rests horizontally overhead as standard. Alternative track installation (e.g. high lift or vertical lift) may be available depending on the door size, weight and application (limitations may apply). Sectional doors can be operated by hand or motorised.

MOTORISATION
Sectional overhead doors are typically motorised by a centrally mounted overhead ‘trolley’ type operator, either of single-phase (24DC/240v or 240v) or three-phase (415v) power depending on size, weight and application of door. Residential applications are supplied as standard with 24DC/240v automated operator unless otherwise specified. The operator head is mounted under the ceiling to a central steel drive rack consisting of a chain or belt drive and a travelling carriage. A coupling arm connects the carriage to the top of the door enabling the door to open and close. Standard operators are fitted with a pull cord to enable emergency manual operation in case of power outage. Residential sectional operators come complete with hand transmitters for remote control access. Unless otherwise specified, commercial sectional operators come with a standard push-button station only. Specific access control requirements should be specified by the client.

Alternative direct drive motorisation, with either single- or three-phase power is also available. In some circumstances (e.g. heavy or large doors, doors requiring commercial access control, or doors installed with high lift or vertical lift tracks) direct drive motorisation is the only suitable option. Direct drive operators are fitted to the side of the door and directly drive the steel cross shaft. The operator includes a pull cord or a hauling chain (depending on the operator) to enable emergency manual operation in case of power outage.

The provision of adequate mains power supply and GPO or isolator (as required) to motor location is the responsibility of the client. Wiring from the isolator and commissioning of the door, motor controllers and any ancillary hardware is by client, unless otherwise stated in writing.

Optional extras, such as access control accessories, safety and security accessories including; slack rope tension monitor, automatic lock mechanism and safety reversing sensors etc., are available upon specification. For further information see Door Operators & Accessories.

OPTIONS
• Cladding options (up to 7mm thick)
• Additional door seals

Alternative direct drive motorisation, with either single- or three-phase power is also available. In some circumstances (e.g. heavy or large doors, doors requiring commercial access control, or doors installed with high lift or vertical lift tracks) direct drive motorisation is the only suitable option. Direct drive operators are fitted to the side of the door and directly drive the steel cross shaft. The operator includes a pull cord or a hauling chain (depending on the operator) to enable emergency manual operation in case of power outage.

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Optional extras, such as access control accessories, safety and security accessories including; slack rope tension monitor, automatic lock mechanism and safety reversing sensors etc., are available upon specification. For further information see Door Operators & Accessories.
Standard Headroom

Technical Specs: Sectional Doors

<table>
<thead>
<tr>
<th>CLEARANCE DETAILS (STANDARD HEADROOM)</th>
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</thead>
<tbody>
<tr>
<td><strong>Oht</strong></td>
</tr>
<tr>
<td>Sectional Door - up to 175kg</td>
</tr>
<tr>
<td>3600</td>
</tr>
<tr>
<td>3600</td>
</tr>
<tr>
<td>Sectional Door - 176-250kg</td>
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<tr>
<td>4200</td>
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<tr>
<td>Heavy Duty Sectional Door - 251-350kg (not recommended for residential use)</td>
</tr>
<tr>
<td>4200</td>
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</tbody>
</table>

Notes:
- * Oht = Opening Height

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Track Installation Options

Technical Specs: Sectional Doors

Sectional Door - Standard Headroom

Standard headroom installation is the most common and recommended type of sectional door installation. This installation is standard with all sectional doors unless otherwise specified.

Please see Standard Headroom Technical Specification drawing and clearance information.

Sectional Door - Low Headroom (Non-Standard)

Low headroom installation is used in circumstances where standard installation is not achievable. **NOTE:** Door size, weight and application restrictions apply. Low headroom installation is not suitable for large or heavy doors, or applications with multiple car parks (such as commercial car parks).

<table>
<thead>
<tr>
<th>Oht*</th>
<th>Hr</th>
<th>L</th>
<th>M</th>
<th>OPERATION</th>
<th>P</th>
<th>G</th>
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<tbody>
<tr>
<td>3600</td>
<td>260</td>
<td>Oht + 600</td>
<td>Oht + 1000</td>
<td>Hand Operation</td>
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<tr>
<td>3600</td>
<td>270</td>
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<td>Oht + 1000</td>
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<tr>
<td>3600</td>
<td>320</td>
<td>Oht + 600</td>
<td>Oht + 1000</td>
<td>Motorisation: ‘Trolley’ type operator</td>
<td>200</td>
<td>N/A</td>
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</tbody>
</table>

**Notes:**

*Oht = Opening Height

**Note:**

Non standard track installations are subject to size, weight and application [e.g. frequency of use] restrictions. Unless otherwise specified, installation type will be standard headroom installation. Please stipulate track installation type required when specifying. Consult Technical Sales for further information.
Track Installation Options

Technical Specs: Sectional Doors

Sectional Door - High Lift Installation (Non-Standard)

High Lift installation is ideal for applications where there is a large distance between the ceiling and the bottom of the lintel and where maximum internal height clearance is required (when door is open). Motorisation of high lift sectional doors is by direct drive.

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<tr>
<th>CLEARANCE DETAILS</th>
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<tbody>
<tr>
<td>DIMENSIONS</td>
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<tr>
<td>Oht*</td>
</tr>
<tr>
<td>High Lift</td>
</tr>
<tr>
<td>3600</td>
</tr>
</tbody>
</table>

Notes:
- *Opening Height
- Lift= Clear vertical distance between bottom of lintel & horizontal track

Sectional Door - Vertical Lift Installation (Non-Standard)

Vertical Lift installation for sectional doors is available as an option; however the Vertical Lift Counterweight Door is a much more superior option, as there are less moving components. Vertical Lift Sectional Door motorisation is by direct drive.

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<th>CLEARANCE DETAILS</th>
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<tr>
<td>DIMENSIONS</td>
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<tr>
<td>Oht*</td>
</tr>
<tr>
<td>Vertical Lift</td>
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<tr>
<td>3600</td>
</tr>
</tbody>
</table>

Notes:
- *Opening Height

Sectional Door - Angle Lift Installation (Non-Standard)

Angle Lift (or follow the roof) installation can be provided up to a maximum angle of 20 degrees and maximum of 10 operations per day. NOTE: Door size, weight and application restrictions apply. Angle Lift installation is not suitable for large or heavy doors, or applications with multiple car parks [such as commercial car parks]. Motorisation of Angle Lift installation can be by either ‘trolley’ type or direct drive, depending on application.

<table>
<thead>
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<th>CLEARANCE DETAILS</th>
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<tbody>
<tr>
<td>DIMENSIONS</td>
</tr>
<tr>
<td>Oht*</td>
</tr>
<tr>
<td>Angle Lift</td>
</tr>
<tr>
<td>3600</td>
</tr>
</tbody>
</table>

Notes:
- *Opening Height

**NOTE:** Non standard track installations are subject to size, weight and application [e.g. frequency of use] restrictions. Unless otherwise specified, installation type will be standard headroom installation. Please stipulate track installation type required when specifying. Consult Technical Sales for further information.

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SECTIONAL DOORS
STANDARD DOOR TRACKS

STANDARD 2” TRACK

HEAVY DUTY 3” TRACK

DIRECT DRIVE
( ‘JACK SHAFT’) OPERATOR

- DIRECT DRIVE IS AN ALTERNATIVE METHOD OF MOTORISATION MAINLY USED WITH HIGH, ANGLED OR VERTICAL LIFT INSTALLATIONS, AND HEAVY OR LARGE DOORS.
- THE OPERATOR DIRECTLY DRIVES THE TORSION SHAFT.
- ELECTRICAL OR MECHANICAL MEANS OF MONITORING THE CABLE TENSION IS REQUIRED FOR SAFETY AND SEPARATE LOCKING OF THE DOOR IS ADVISED.
- AS A VARIETY OF OPERATORS ARE USED, THIS DIAGRAM IS INDICATIVE ONLY.
- THE OPERATOR IS SELECTED TO SUIT THE APPLICATION AS WELL AS DOOR SIZE, WEIGHT AND INSTALLATION.
- TYPICALLY 415v 3 PHASE OPERATORS ARE USED WITH COMMERCIAL CARPARK DOORS FOR INSTANCE
- SAFETY SENSORS (EG. PE BEAMS, SAFETY EDGE SENSORS ETC.) ARE RECOMMENDED.

NOTE:
Direct Drive Operators are not suitable for Low Headroom installations.