

# Saxton

## Steel Sectional Doors



Saxton sectional doors are a custom designed door ideal for most commercial and light industrial applications such as workshops, warehouses and small car parks. Encompassing a steel frame the Saxton can be clad with a variety of materials. NOTE: Cladding restrictions may apply.

### FEATURES

- Robust design
- Easy to operate
- Various cladding options
- Optional insulation

### DOOR DIMENSIONS

- Maximum Height: 5000mm\*
- Maximum Width: 8000mm\*

\*Total size must not exceed 30m<sup>2</sup>.

### RECOMMENDED SPECIFICATIONS

The Saxton steel Sectional Door with rolled hollow steel tube framed panels with selected cladding, as manufactured by Airport Doors. The sectional door operates by means of horizontal hinged panels that travel vertically to the top of the door-opening and then horizontally under the ceiling.

**NOTE:** When specifying a sectional overhead door, it is important to also specify the door's intended or expected usage (i.e. number of operations per day or number of vehicles in car park). Sectional Doors are suitable for applications with a usage up to 50 operations per day. In applications requiring higher usage, counterweight doors or sliding doors are highly recommended. When specifying, please also nominate the tracking installation system required e.g. Standard Headroom, High Lift etc.

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### PANEL DETAILS

The Saxton door frame is fabricated from Dual Grade C350LO/C450LO DuraGal® RHS rectangular hollow steel sections, trussed as required and designed in accordance with AS4100 (Steel Structures) and designed as per manufacturer's specifications to withstand wind loading. The panels are manufactured up to 600mm in height and can be clad with a variety of cladding materials (restrictions may apply due to size or weight limitations).

All exposed steel work is prepared and shop primed before the application of any specified coatings. The steel frame, tracks and fittings can be finished prime painted or powder coated. **(NOTE:** Large doors may not be available in powder coat finish). Other steelwork finishes or specified paint systems can also be supplied when specified.

### CLADDING

Various cladding options such as bar grille, steel flat sheet, aluminium flat sheet, mesh (steel or aluminium), woven wire or perforated sheet metal can be applied to the panel enabling a variety of panel designs. **NOTE:** Cladding restrictions may apply due to size or weight limitations.

Optional aluminium extrusion (St Lucia or St Kilda) can be fitted to the framework (upon specification) in order to provide a tidy frame for fitting the selected cladding. Aluminium extrusions can be natural anodised or powder coated.

### INSULATION (OPTIONAL)

Sound or thermal insulation can be provided when specified (limitations may apply). Consult Technical Sales for further information.

### BRACING

Bracing is designed to suit door width and weight as per manufacturer's specifications. Thus where required (typically in large or heavy doors), pin trusses will be fitted to the door.

### BOTTOM RAIL

The bottom rail reinforces the bottom panel and is manufactured from a durable extruded aluminium section fitted with a PVC bottom weather seal. The weather seal minimises the gap in slightly uneven ground surfaces and reduces interior exposure of rain and leaves. The standard bottom rail has a 5mm face.

**NOTE:** Bar Grille Saxton sectional doors are (as standard)

not fitted with a bottom-rail and PVC weather seal. Unless otherwise specified, Bar Grille Saxton sectional doors will be fitted with rubber stops on the bottom of the bottom panel.

### ADDITIONAL DOOR SEALS (OPTIONAL)

Additional door seals can be provided to seal the working clearance gap around the door. Seals for fire risk areas are designed to prevent embers from entering the garage and are manufactured from a flame retardant material. Door seals also help to reduce dust and dirt from entering the garage.

### TRACKS

Standard vertical and horizontal tracks are manufactured from specially roll-formed heavy-duty galvanised steel of 50mm (2") profile. Standard tracks are designed to accommodate nylon track rollers. **NOTE:** 75mm (3") tracks with steel track rollers are used for large or heavy doors, or where required for frequent usage. Horizontal tracks are reinforced with 40mm by 40mm steel angle and are supported 200mm-300mm from each end. Where tracks exceed 3000mm, additional centre supports will also be provided.

### SPRINGS

Torsion springs are typically made from 5.6mm to 9mm thick oil tempered spring wire and are designed to suit the door size and weight and tensioned to correctly balance the door. The springs (as standard) are mounted along a steel cross shaft (torsion bar) directly above the door behind the lintel. **NOTE:** For low headroom track applications (where suitable), the cross shaft & springs may be required to be mounted at the end of the horizontal tracks. Low headroom is not typically recommended for this type of door due to the door weight.

### CROSS SHAFT (TORSION BAR)

The cross shaft is manufactured using steel tube as standard, or solid steel bar (in large or heavy door applications). The shaft operates via bearings and is supported by end and centre anchor plates.

### HARDWARE

Cable drums are attached to each end of the steel cross shaft. Galvanised steel wire cables run from the cable drums to the bottom steel anchor brackets at the bottom ends of the door. As the cable drums turn, by means of the torsion springs and cross shaft, the cables wind on or off the grooves of the cable drums to lift the door up or down.

Sectional door support brackets are manufactured from



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galvanised steel. Horizontal track support brackets are attached to adjacent walls (where wall distance is 600mm or less) or supported from the ceiling.

Sectional door hinges are manufactured from galvanised steel for strength and durability. Doors that exceed 180 - 200kg are fitted with double hinge roller brackets and rollers with extended shafts.

Standard track rollers consist of steel ball bearings complete with a nylon outer casing for quieter operation. For large, heavy, or frequent operation doors (e.g. 20+ operations per day), steel track rollers with steel ball bearings are used for added strength.

### FIXING REQUIREMENTS

The building construction (typically solid brick, concrete or steel) must be structurally sound and have adequate strength to support the Sectional Door and its fixing requirements. Overhead fixing points for the horizontal tracks and central motor rack are also required. Consult Technical Sales for location and further details.

### LOCKING

Manually operated doors can be either fitted with spring loaded shoot bolts on the inside (padlocks not included), or a "T" handle lock incorporating a two point locking system. NOTE: Motorised sectional doors are self-locking and are not fitted with a manual lock as standard.

### OPERATION

Sectional Doors operate from behind the opening and are typically made up of four or more horizontal hinged panels. The panels are fitted with track rollers on each side to enable the door to travel smoothly within specially designed sectional door tracks. In the open position the door rests horizontally overhead as standard. Alternative track installation (e.g. high lift or vertical lift) may be available depending on the door size, weight and application (limitations may apply). Sectional doors can be operated by hand or motorised. Motorisation is highly recommended.

### MOTORIZATION

Sectional overhead doors are typically motorised by a centrally mounted overhead 'trolley' type operator, either of single-phase (24DC/240v or 240v) or three-phase (415v) power depending on size, weight and application of door. Residential applications are supplied as standard with 24DC/240v automated operator

unless otherwise specified. The operator head is mounted under the ceiling to a central steel drive rack consisting of a chain or belt drive and a travelling carriage. A coupling arm connects the carriage to the top of the door enabling the door to open and close. Standard operators are fitted with a pull cord to enable emergency manual operation in case of power outage. Residential sectional operators come complete with hand transmitters for remote control access. Unless otherwise specified, commercial sectional operators come with a standard push-button station only. Specific access control requirements should be specified by the client.

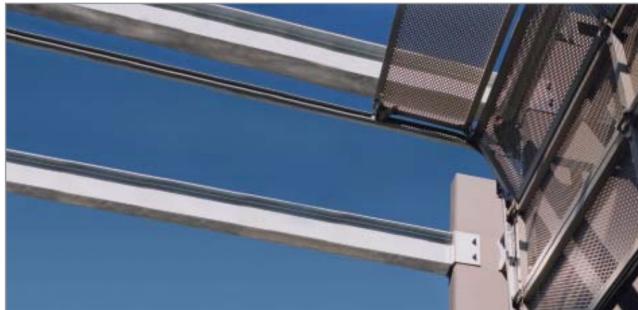
Alternative direct drive motorisation, with either single- or three-phase power is also available. In some circumstances (e.g. heavy or large doors, doors requiring commercial access control, or doors installed with high lift or vertical lift tracks) direct drive motorisation is the only suitable option. Direct drive operators are fitted to the side of the door and directly drive the steel cross shaft. The operator includes a pull cord or a hauling chain (depending on the operator) to enable emergency manual operation in case of power outage.

The provision of adequate mains power supply and GPO or isolator (as required) to motor location is the responsibility of the client. Wiring from the isolator and commissioning of the door, motor controllers and any ancillary hardware is by client, unless otherwise stated in writing.

Optional extras, such as access control accessories, safety and security accessories including; slack rope tension monitor, automatic lock mechanism and safety reversing sensors etc., are available upon specification. For further information see Door Operators & Accessories.

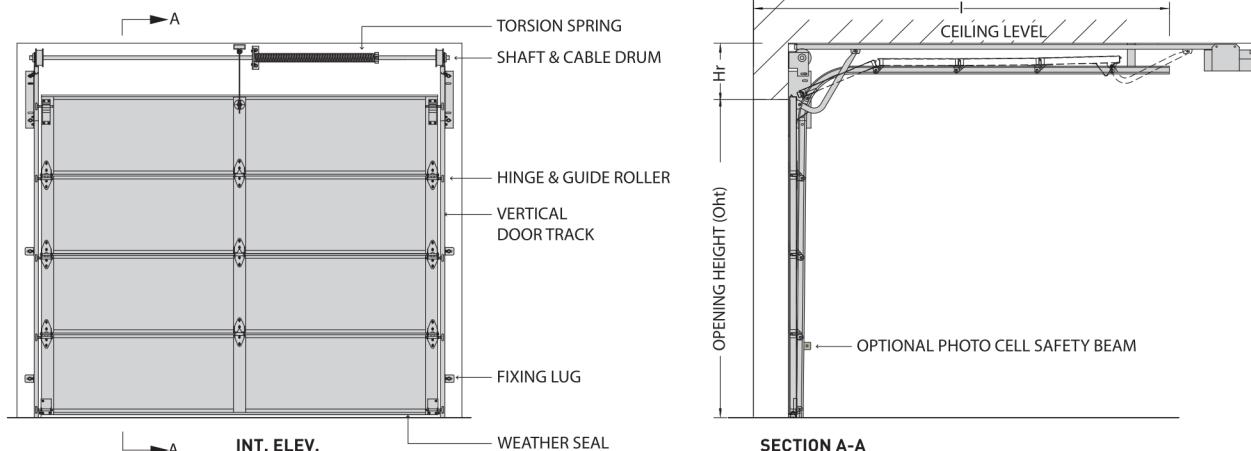
### OPTIONS

- Cladding options
- Additional door seals
- Tapered bottom

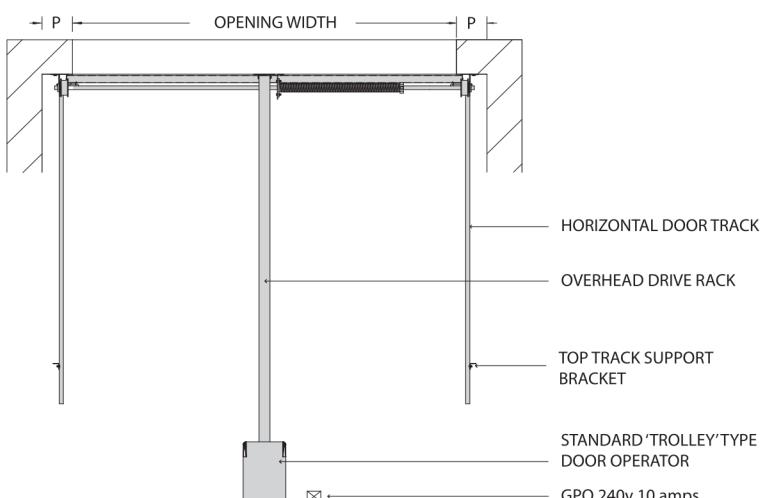


# Standard Headroom

## Technical Specs: Sectional Doors



SECTION A-A



PLAN VIEW

**NOTE:**

- SHOWN IS MINIMUM STANDARD HEADROOM INSTALLATION.
- THE DOOR OPERATOR AND DRIVE RACK FIT DIRECTLY UNDER THE CEILING IN THE MIDDLE OF THE OPENING.
- WHERE THERE IS MORE HEADROOM THAN NEEDED, STEEL DROPPERS ARE USED TO SUSPEND THE OPERATOR IN POSITION.
- OVERHEAD SUPPORTING STRUCTURE IS REQUIRED AT OPERATOR LOCATION.
- NOTE: ALTERNATIVE DIRECT DRIVE OPERATORS ARE ALSO AVAILABLE. THESE TURN THE SHAFT DIRECTLY USING A THROUGH SHAFT GEARBOX AND MOTOR.

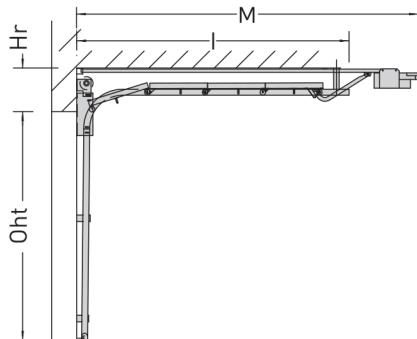
CLEARANCE DETAILS (STANDARD HEADROOM)					
Oht*	Hr	I	M	OPERATION	P
<b>Sectional Door - up to 175kg</b>					
3600	350	Oht + 400	N/A	Hand Operation	120
3600	380	Oht + 400	Oht + 1000	Motorisation: 'Trolley' type operator	120
<b>Sectional Door - 176-250kg</b>					
3600	430	Oht + 400	Oht + 1000	Motorisation: 'Trolley' type operator	200
<b>Heavy Duty Sectional Door - 251-350kg (not recommended for residential use)</b>					
4200	450	Oht + 400	Oht + 1000	Motorisation: 'Trolley' type operator	200

**Notes:**

- \* Oht = Opening Height

# Track Installation Options

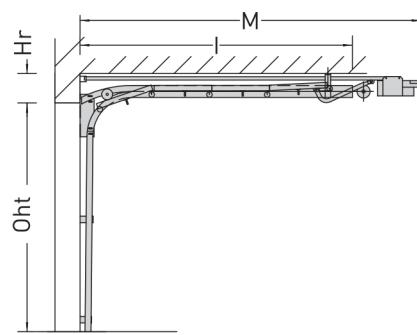
## Technical Specs: Sectional Doors



### Sectional Door - Standard Headroom

Standard headroom installation is the most common and recommended type of sectional door installation. This installation is standard with all sectional doors unless otherwise specified.

Please see Standard Headroom Technical Specification drawing and clearance information.



### Sectional Door - Low Headroom (Non-Standard)

Low headroom installation is used in circumstances where standard installation is not achievable. **NOTE:** Door size, weight and application restrictions apply. Low headroom installation is not suitable for large or heavy doors, or applications with multiple car parks (such as commercial car parks).

CLEARANCE DETAILS						
Oht*	Hr	I	M	OPERATION	P	G
<b>Low Headroom - up to 175kg</b>						
3600	240	Oht + 600	Oht + 1000	Hand Operation	150	N/A
3600	270	Oht + 600	Oht + 1000	Motorisation: 'Trolley' type operator	150	N/A
3600	320	Oht + 600	Oht + 1000	Motorisation: 'Trolley' type operator	200	N/A

#### Notes:

\*Oht = Opening Height

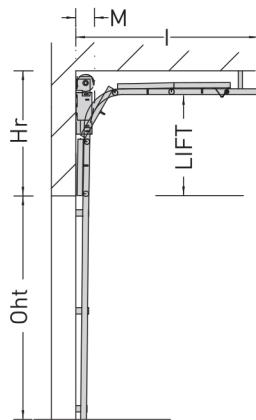
#### Note:

Non standard track installations are subject to size, weight and application (e.g. frequency of use) restrictions. Unless otherwise specified, installation type will be standard headroom installation. Please stipulate track installation type required when specifying. Consult Technical Sales for further information.

# Track Installation Options

Continued

## Technical Specs: Sectional Doors



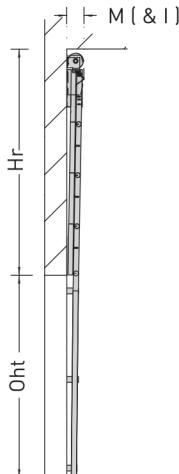
### Sectional Door - High Lift Installation (Non-Standard)

High Lift installation is ideal for applications where there is a large distance between the ceiling and the bottom of the lintel and where maximum internal height clearance is required (when door is open). Motorisation of high lift sectional doors is by direct drive.

CLEARANCE DETAILS						
DIMENSIONS				SIDEROOM		
Oht*	Hr	I	M	OPERATION	P	G
<b>High Lift</b>						
3600	Lift+310	Oht+600-Lift	400	Motorisation: Direct Drive	200	380

#### Notes:

- \*Opening Height
- Lift= Clear vertical distance between bottom of lintel & horizontal track



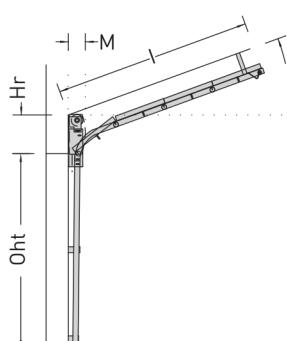
### Sectional Door - Vertical Lift Installation (Non-Standard)

Vertical Lift installation for sectional doors is available as an option; however the Vertical Lift Counterweight Door is a much more superior option, as there are less moving components. Vertical Lift Sectional Door motorisation is by direct drive.

CLEARANCE DETAILS						
DIMENSIONS				SIDEROOM		
Oht*	Hr	I	M	OPERATION	P	G
<b>Vertical Lift</b>						
3600	Oht+310	450	400	Motorisation: Direct Drive	200	380

#### Notes:

- \*Opening Height



### Sectional Door - Angle Lift Installation (Non-Standard)

Angle Lift (or follow the roof) installation can be provided up to a maximum angle of 20 degrees and maximum of 10 operations per day. NOTE: Door size, weight and application restrictions apply. Angle Lift installation is not suitable for large or heavy doors, or applications with multiple car parks (such as commercial car parks). Motorisation of Angle Lift installation can be by either 'trolley' type or direct drive, depending on application.

CLEARANCE DETAILS						
DIMENSIONS				SIDEROOM		
Oht*	Hr	I	M	OPERATION	P	G
<b>Angle Lift</b>						
3600	Min 350	Oht+600-350	400	Motorisation: Direct Drive	200	380

#### Notes:

- \*Opening Height

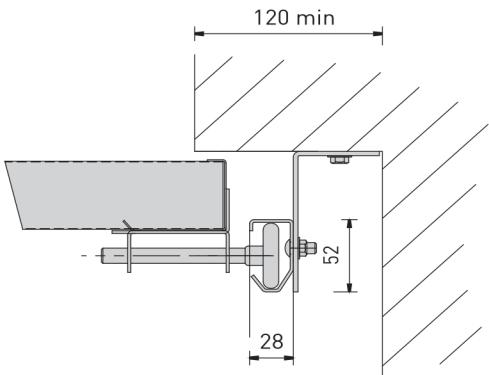
**NOTE:** Non standard track installations are subject to size, weight and application (e.g. frequency of use) restrictions. Unless otherwise specified, installation type will be standard headroom installation. Please stipulate track installation type required when specifying. Consult Technical Sales for further information.

# Door Tracks & Direct Drive

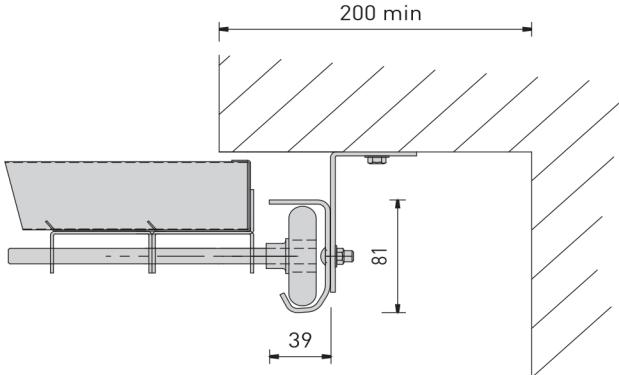
## Technical Specs: Sectional Doors

### SECTIONAL DOORS STANDARD DOOR TRACKS

#### STANDARD 2" TRACK



#### HEAVY DUTY 3" TRACK

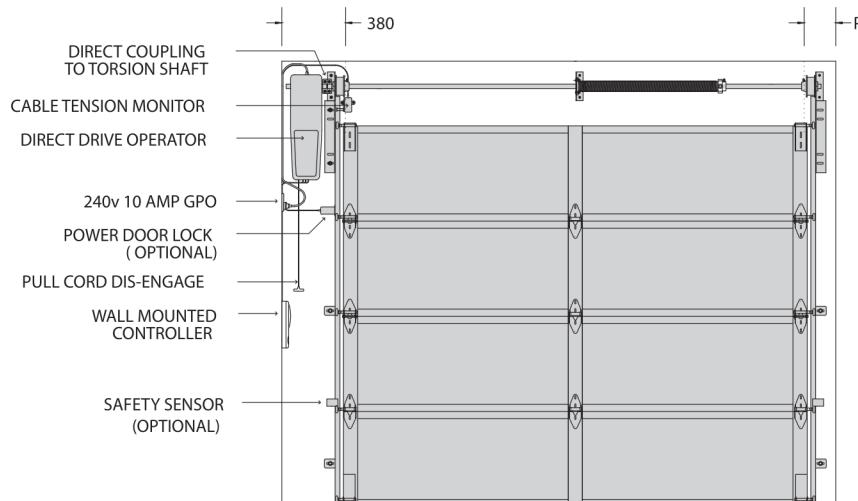


### DIRECT DRIVE ('JACK SHAFT') OPERATOR

- DIRECT DRIVE IS AN ALTERNATIVE METHOD OF MOTORISATION MAINLY USED WITH HIGH, ANGLED OR VERTICAL LIFT INSTALLATIONS, AND HEAVY OR LARGE DOORS.
- THE OPERATOR DIRECTLY DRIVES THE TORSION SHAFT.
- ELECTRICAL OR MECHANICAL MEANS OF MONITORING THE CABLE TENSION IS REQUIRED FOR SAFETY AND SEPERATE LOCKING OF THE DOOR IS ADVISED.
- AS A VARIETY OF OPERATORS ARE USED, THIS DIAGRAM IS INDICATIVE ONLY.
- THE OPERATOR IS SELECTED TO SUIT THE APPLICATION AS WELL AS DOOR SIZE, WEIGHT AND INSTALLATION.
- TYPICALLY 415v 3 PHASE OPERATORS ARE USED WITH COMMERCIAL CARPARK DOORS FOR INSTANCE
- SAFETY SENSORS (EG. PE BEAMS, SAFETY EDGE SENSORS ETC.) ARE RECOMMENDED.

#### NOTE:

Direct Drive Operators are not suitable for Low Headroom installations



INTERNAL ELEVATION